



DAI-EL_{TM} G-7211

DAI-EL G-7211 is a fluoroelastomer comprising copolymer of vinylidene fluoride and hexafluoropropylene, and contains a curing agent (bisphenol AF) and cure accelerator. This material is of the grade of good mold flow and with a sealing property suitable for injection molding. The roll processability of G-7211 has been improved compared with that of G-7201.

1. Properties of raw gum

Items	Data	Test method
Color	Milky white	Visual observation
Fluorine content	66wt%	
Specific gravity (23°C)	1.81	JIS K 6268
Mooney viscosity (ML 1 + 10•100°C)	Approx. 40	JIS K 6300-1
Solubility	Soluble in low molecular weight ketones and esters	—

2. Physical properties (Cured)

Items	Unit	Data	Test method/condition
100% modulus	MPa	4.3	JIS K 6251
Tensile strength	MPa	13.3	JIS K 6251
Elongation	%	200	JIS K 6251
Compression set	%	11	200°C × 70h, 25% compression
Hardness (Shore A)	—	73	Peak value

* The above numeric values are representative and not guaranteed.

(Compound formulation)

DAI-EL G-7211	100 parts		
MT carbon black ^{*1}	20 parts	^{*1} Thermax N990	Cancarb Ltd.
Calcium hydroxide ^{*2}	6 parts	^{*2} Caldic 2000	Ohmi Chemical Industry Co., Ltd.
Magnesium hydroxide (High active) ^{*3}	3 parts	^{*3} Kyowa Mag 150	Kyowa Chemical Industrial Co., Ltd.

(Cure conditions)

Press cure	170°C × 10min
Oven cure	230°C × 24h

3. Handling method/Safety information

Be sure to read the notes stated in MSDS and labels before use.

This product is supplied for general industry and therefore its adequacy and safety for medical applications cannot be guaranteed.

4. Packing specification 20kg

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